

Roller conveyors, sliding and work tables

Please refer to price list concerning technical details												
	13 S 200	13 S 300	13 S 240	13 S 340	AT 2000	AT 3000						
H	B = 2000 mm T = 1300 mm H = 930 mm	B = 3000 mm T = 1300 mm H = 930 mm	B = 2400 mm T = 1300 mm H = 930 mm	B = 3400 mm T = 1300 mm H = 930 mm	B = 2000 mm T = 1300 mm H = 850 mm	B = 3000 mm T = 1300 mm H = 850 mm						
(kg)	60 kg	70 kg	80 kg	90 kg	70 kg	80 kg						
		RT 13/200		RT 13/100								
H	B = 2000 mm T = 1300 mm H = 800 - 950 mm			B = 1000 mm T = 1300 mm H = 800 - 950 mm								
(kg		90 kg		75 kg								
		HD 2000		HD 2500								
T B	B = 2000 mm T = 1300 mm H = 930 mm			B = 2500 mm T = 1300 mm H = 930 mm								
//kg	260 kg			285 kg								
⊕ •	250 kg			250 kg								
● - *		8 Liter		8 Liter								
1*) 2*) 3*)												
	STH 2500		STH 3500	STH 2510		STH 3510						
T B	B = 2500 m T = 1600 m H = 850 mr	m 7	3 = 3500 mm 5 = 1600 mm H = 860 mm	B = 2500 m T = 2250mr H = 860 mr	m 7	B = 3500 mm T = 2250 mm H = 860 mm						
T B	B = 2500 m T = 1450 m H = 1750 m	m 7	3 = 3500 mm	T = 1450 mm		3 = 3500 mm Γ = 1450 mm H = 1770 mm						
H	B = 2500 m T = 1450 m H = 2250 m	m 7	3 = 3500 mm Γ = 1450 mm H = 2250 mm	T = 1450 mm T = 1450		3 = 3500 mm Γ = 1450 mm H = 2770 mm						
W _{kg}	310 kg		335 kg	330 kg		360 kg						
•— *	89,8 Liter		141 Liter	89,9 Liter		141 Liter						
	7 bar		7 bar	7 bar 7 b		7 bar						

1*) 2*)												
	ST 2400	ST 3000	ST 4000	ST 3005	ST 4005	ST 3010	ST 3015	ST 4010				
T B	B=2400 mm T=1600 mm H=850 mm	B=3000 mm T=1600 mm H=850 mm	B=4000 mm T=1600 mm H=850 mm	B=3400 mm T=1600 mm H=850 mm	B=4400 mm T=1600 mm H=850 mm	B=3000 mm T=1600 mm H=850 mm	B=3400 mm T=1600 mm H=850 mm	B=4000 mm T=1600 mm H = 850 mm				
H	B=2400 mm T=1450 mm H=850 mm	B=3000 mm T=1450 mm H=1750 mm	B=4000 mm T=1450 mm H=1750 mm	B=3400 mm T=1450 mm H=1750 mm	B=4400 mm T=1450 mm H=1750 mm	B=3000 mm T=1450 mm H=1950 mm	B=3400 mm T=1450 mm H=1950 mm	B=4000 mm T=1450 mm H=1950 mm				
(Kg)	170 kg	215 kg	215 kg	225 kg	250 kg	240 kg	255 kg	270 kg				
● - *	49 Liter	49 Liter	77,5 Liter	49 Liter	77,5 Liter	49 Liter	49 Liter	77,5 Liter				
0	7 bar	7 bar	7 bar	7 bar	7 bar	7 bar	7 bar	7 bar				

All technical data goes for the basic machine without options.

STH 2500 extendable until 3500 mm, STH 3500 extendable until 4500 mm

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- Roller conveyors vertical (RV Serie)
- Roller conveyor vertical (RV Series) facilitates transportation of window elements. Individual
- grouping assembly possible:
- Prefabricated machine parts systems (see
- price list).
- . Durable due to strong loadable castor types.
- Supplement variant:
- Roller conveyor can be moved aside (see price list).
- Moving unit FH 10.2
- Please refer to price list concerning technical





Height adjustable tilting table (STH 2500, 3500)

move windows elements into correct machining position. From horizontal into verti-

- cal and from bottom to top position.
- Stepless titting table area from 100° to 180°.
- Stepless height adjustable up to 500 mm.
- Left and right extendable additional support up to 500 mm.
- 2 flat clamping cylinder units (SP 120).
- Easy removable roller conveyor.
- Profile protecting with glass ledges or felt surface (Please indicate when ordering, brush available at extra charge).
- Table height from 850 mm to 950 mm adjustable, therefore integrable into production line.

Supplement variant:

- STH 2510, 3510 left-right and additionally height extendable support up to 500 mm. STH 2500/W same as STH 2500 only with wheather bars notch (72 mm deep,
- 140 mm high).
- Additional flat clamping cylinder unit SP 120, 200.
 Moving unit FH 10.2.



Tilting tables (ST 2400, 3000, 4000)

- move windows from horizontal into vertical position and are therefore flexible allround work places.
- Stepless, pneumatic adjustable tilting area from 100° to 180°.
- Easy removable roller conveyor (ST 4000 devided roller conveyor).
- Profile protecting with glass ledges or felt surface (Please indicate when ordering, brush available at extra charge).
- Table height from 850 mm to 950 mm adjustable, therefore integrable into production line.

Supplement variant:

- ST 3005, 4005 left and right extendable additional support up to 500 mm.
- ST 3010, 4010 height extendable additional support up to 500 mm.
- ST 3015, 4015 left, right and height extendable additional support up to 500 mm.
- Moving unit FH 10.2.
- Flat clamping cylinder unit SP 120, SP 200.

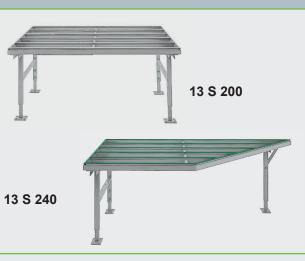
Sliding tables

(13 S 200, 13 S 300, 13 S 240, 13 S 340) used for fast through-put in production lines.

- The assembly parts system grants individual composition of length.
- The adjustability of table height from 850 950
- mm facilitates integration into production lines. - Insert legs level out any roughness of floor.
- Profiles are protected by sliding ledges or felts (Please indicate when ordering).
- 13 S 240 and 13 S 340 with inclined edge. Supplement variant:
 - Stop rail 13 S 200/A and 13 S 300/A
- Moving unit FH 10.2.

Work tables (AT 2000 / AT 3000)

- are allround work places. - Easy integration into production lines
- thanks to the adjustability of dimensions (table height 850-950 mm).
- Floor roughness can be averaged out with insert legs.
- · Slide or felt-protected bars grant gentlemoving of the work piece (Please indicate when ordering). Supplement variant:
- Moving unit FH 10.2





- Roller table
- Roller table, horizontal RT 13 used for fast through put in production lines. - The adjustability of table height from 850 - 950 mm facilitates integration
- into production lines.
- Insert legs level out any roughness of floor.
 Durable due to strong loadable castor types.
 Suitable for any buffer zones in the production line.
- **HD 2000**

Lift-and-turn tables (HD 2000, 2500)

for easy 360° turning of the elements.

- Turn frame with nonskid rubber surface.
- Operator friendly as lifting cylinder (up/down) is controlled with foot switch.
 Long lasting with heavy pivot bearing construction.
- Profile friendly with glass ledges or felt surface (please indicate when ordering,
- brush available, at extra charge). - Table height from 850 mm to 950 mm adjustable, therefore integrable into
- production line.

- With insert legs floor roughness can be averaged out. Supplement variant: - Moving unit FH 10.2.